

Management System

in accordance with the standard
DIN EN ISO 14001:2015

It is hereby confirmed that the organization

HÄRTHA GROUP GmbH

Industriestraße 9
52457 Aldenhoven

is operating a management system with the sites listed below for the following scope of application in consideration of IAF MD 1:

- Management of the HÄRTHA GROUP companies
- Customized thermal treatment for mechanical engineering and tool & mould making products, vacuum hardening, gas and plasma nitriding, case hardening, tempering and annealing, conventional treatment procedures as well as consulting, laboratory, collection and delivery services
- Machining of metal components, as well as induction hardening, nitriding, vacuum hardening, annealing and tempering

The certification documentation consists of 6 pages.

Certificate registration no.: 110213U

Date of initial certification: 28.12.2016

Certification period: 06.06.2020 – 05.06.2023

Last modification: 10.10.2022



Deutsche
Akkreditierungsstelle
D-7M-16001-01-00

Certifying Body
Chemnitz, 19.10.2022
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ICG Zertifizierung GmbH Wildparkstraße 3 09247 Chemnitz

Management System

in accordance with the standard
DIN EN ISO 14001:2015

It is hereby confirmed that the organization

HÄRTHA GROUP GmbH

Industriestraße 9
52457 Aldenhoven

is applying a management system for the following scope of application in
consideration of IAF MD 1:

Management of the HÄRTHA GROUP companies

Consumption point without employees of HÄRTHA GROUP GmbH

Industriestraße 30, 52457 Aldenhoven

The certification documentation consists of 6 pages.

Certificate registration no.: 110213U

Date of initial certification: 28.12.2016

Certification period: 06.06.2020 – 05.06.2023

Last modification: 10.10.2022



Certifying Body
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ICG Zertifizierung GmbH Wildparkstraße 3 09247 Chemnitz



Deutsche
Akkreditierungsstelle
D-7M-16001-01-00



Management System

in accordance with the standard
DIN EN ISO 14001:2015

It is hereby confirmed that the organization

HÄRTHA GROUP GmbH
Industriestraße 9, 52457 Aldenhoven

at the location:

c/o HÄRTHA - Aldenhoven GmbH

Industriestraße 30
52457 Aldenhoven

is applying a management system for the following scope of application in
consideration of IAF MD 1:

**Customized thermal treatment for mechanical engineering and
tool & mould making products, vacuum hardening, gas and
plasma nitriding, case hardening, tempering and annealing,
conventional treatment procedures as well as consulting,
laboratory, collection and delivery services**

The certification documentation consists of 6 pages.

Certificate registration no.: 110213U

Date of initial certification: 29.05.2012

Certification period: 06.06.2020 – 05.06.2023

Last modification: 10.10.2022



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Akkreditierungsstelle
D-7M-16001-01-00

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ICG Zertifizierung GmbH Wildparkstraße 3 09247 Chemnitz

Management System

in accordance with the standard
DIN EN ISO 14001:2015

It is hereby confirmed that the organization

HÄRTHA GROUP GmbH
Industriestraße 9, 52457 Aldenhoven

at the following locations of

c/o HÄRTHA – Weißenburg GmbH

is applying a management system for the following scope of application in consideration of IAF MD 1:

Customized thermal treatment for mechanical engineering and tool & mould making products, vacuum hardening, gas and plasma nitriding, case hardening, tempering and annealing, conventional treatment procedures as well as consulting, laboratory, collection and delivery services

Locations of HÄRTHA GROUP GmbH c/o HÄRTHA – Weißenburg GmbH

Dettenheimer Straße 28, 91781 Weißenburg
Gewerbestraße 11, 90556 Cadolzburg

The certification documentation consists of 6 pages.

Certificate registration no.: 110213U

Date of initial certification: 23.05.2013

Certification period: 06.06.2020 – 05.06.2023

Last modification: 10.10.2022



Deutsche
Akkreditierungsstelle
D-7M-16001-01-00

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ICG Zertifizierung GmbH Wildparkstraße 3 09247 Chemnitz

Management System

in accordance with the standard
DIN EN ISO 14001:2015

It is hereby confirmed that the organization

HÄRTHA GROUP GmbH
Industriestraße 9, 52457 Aldenhoven

at the following locations of

c/o Händle Härterei GmbH

Rittweg 45
70270 Tübingen-Hirschau

is applying a management system for the following scope of application in
consideration of IAF MD 1:

Customized thermal treatment for mechanical engineering and
tool & mould making products, vacuum hardening, gas and
plasma nitriding, case hardening, tempering and annealing,
conventional treatment procedures as well as consulting,
laboratory, collection and delivery services

Consumption point without employees of HÄRTHA GROUP GmbH c/o Händle Härterei GmbH

Im Gehrfeld 7, 70270 Tübingen-Hirschau
Im Gehrfeld 11, 70270 Tübingen-Hirschau
Im Gehrfeld 13, 70270 Tübingen-Hirschau
Im Gehrfeld 17, 70270 Tübingen-Hirschau

The certification documentation consists of 6 pages.

Certificate registration no.:	110213U
Date of initial certification:	28.12.2016
Certification period:	06.06.2020 – 05.06.2023
Last modification:	10.10.2022



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ICG
International Certification Group

Management System

in accordance with the standard
DIN EN ISO 14001:2015

It is hereby confirmed that the organization

HÄRTHA GROUP GmbH
Industriestraße 9, 52457 Aldenhoven

at the location:

c/o Sabo Boxtel B.V.

Staarten 9
NL-5281 PK Boxtel

is applying a management system for the following scope of application in
consideration of IAF MD 1:

**Machining of metal components, as well as induction hardening,
nitriding, vacuum hardening, annealing and tempering**

The certification documentation consists of 6 pages.

Certificate registration no.: 110213U

Date of initial certification: 11.06.2018

Certification period: 06.06.2020 – 05.06.2023

Last modification: 10.10.2022



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